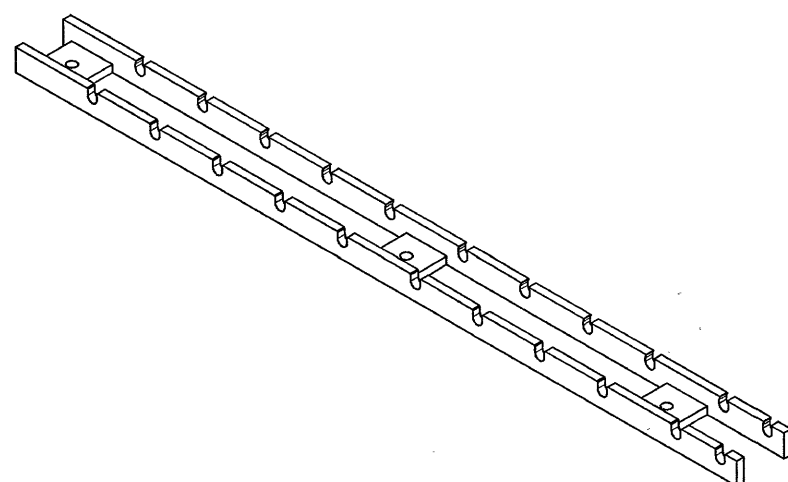
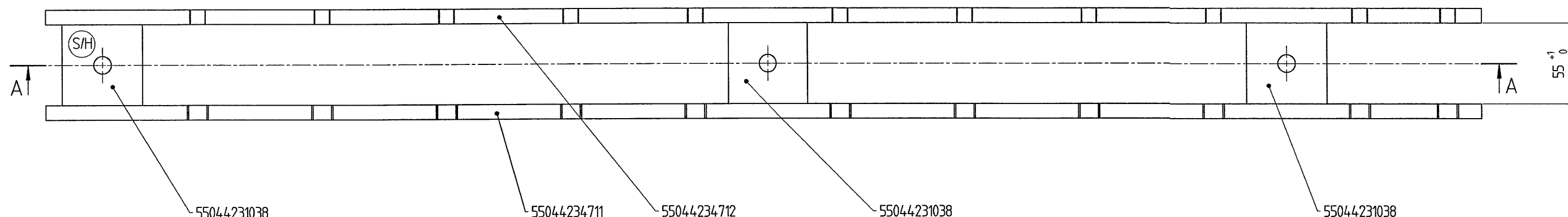
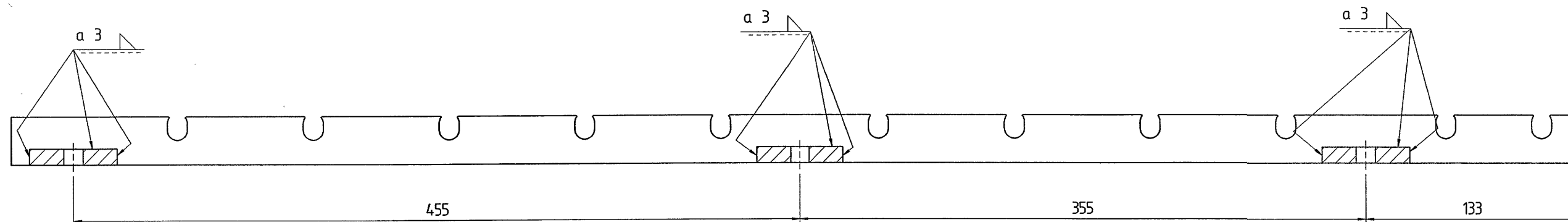


# PŘEKLAD

dne: - 9 -05- 2016

PROVEDL/A  
JANA PROKEŠOVÁ

A-A



OBEČNÁ PRAVIDLA HODNOCENÍ  
POKICE SVAŘOVAČÍCH KNAŽEK  
SPECIFIKACE POSTUPU SVAŘOVÁNÍ  
-#  
SPECIFIKACE TESTU  
HARMONOGRAM SVAŘOVÁNÍ  
POŘADAVKY NA VÝROBE

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839801
Welding sequence schedule	-
Requirements to manufacturers	WN 10570-1

- 9 -05- 2016

ARCHIV

ZMM570003B

EN 12329-Fe/Zn12/F

First angle projection	01	T54861		
General tolerance (GT) in mm	Index	alteration	Change no	Fit
Size range	Inspection dim.	Auxiliary dim.	Date	Name
GT coarse	Drawn	Checked	Auth'd	M.check
L 1 2 3 4	08.01.2015	08.01.2015	08.01.2015	08.01.2015
Lengths (L) and angle (L/Δ) ± GT	Splettst	Splettst	S.Bornfeld	M.Haupt
Tolerance Symbols ISO 1101	Material: rail			
○ roundness = 1/2a-Tol.	Blank no:			
□ straightness/flatness = GT	Title: assy.			
⊙ concentricity/run out = GT	Production Scale 1:2			
≡ symmetry = GT	15			
// parallelism = GT	Sheet: 1 of 1			
⊕ position = GT	Drawing number: 55044200616			
Languages: DE, EN	STILL GmbH Hamburg			
Confidential document	Repl. 55044200614			
Refer to protection notice ISO 15000	Orig. 55044200614			

Releas

1896337020/001/01

A2

55044200616-DRW-000-010247-Defektmanagement-DE/CA7-2015-08-04T11:49:49-1:000